



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D5479-1**

**Job Sheet 176016**



**Part No:** D5479-1

**Job Qty:** 12 ea

**Part Name:** Door Prop



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/13/18

**Job Tracking No:**

**Due Date:** 4/23/18

**Created By:** Chantal Lavoie

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |            |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 100   | Purchasing | 12 pcs |            | 4/23/18  | 0.00      | 0.00    | Purchasing            |           | AT 176016/23        |
| 110   | Packaging  | 12 pcs |            | 4/23/18  | 0.00      | 0.00    | Packaging2            |           | AT 176016/23        |
| 120   | QC         | 12 pcs |            | 4/23/18  | 0.00      | 0.00    | QC6                   |           | DAS 176016/23       |
| 130   | Packaging  | 12 pcs |            | 4/23/18  | 0.00      | 0.00    | Packaging3-2          |           | 9-89 21 MAY 14 2018 |
| 140   | QC21-SA    | 12 Ea  |            | 4/23/18  | 0.00      | 0.00    | QC21                  |           | 9-89 21 MAY 14 2018 |

Part Op 100 - Issue P/O: 39604

Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N Material

Descriptions: release note is required\*\*

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

CX18104113 x12

### Job BOM

| Part / Item     | Component Name     | Quantity      | Operation      | Container |
|-----------------|--------------------|---------------|----------------|-----------|
| B8-154-382-050N | Gas Spring D5479-1 | 12 pcs (1 ea) | 100-Purchasing | 5064087   |

### Job Allocations

| Operation      | Component Part  | Required | Inventory | Allocated |
|----------------|-----------------|----------|-----------|-----------|
| 100-Purchasing | B8-154-382-050N | 12       | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 4/13/18 1:38 PM dart.lavoie.chantal



**Dart Aerospace Ltd.**

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Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S064093**



**Door Prop**

**PART NO: D5479-1**

**Serial No/Batch: S064093**

**Revision:**

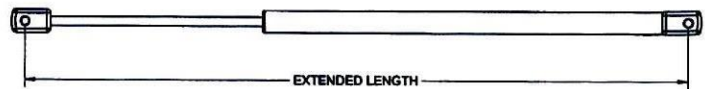
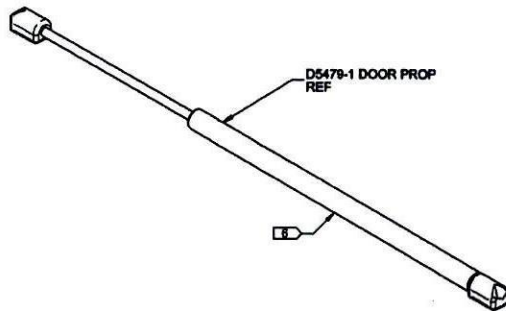
**Operation: Packaging**

**Change No:**

**Mfg Date: 04/23/18**

**Job No: 176016**

# **SPECIFICATION CONTROL DRAWING**



| DART PART NUMBER | DESCRIPTION | STROKE (mm/in) | EXTENDED LENGTH (mm/in) | FORCE (N/lb) | END FITTING             | MATERIAL     | SUPPLIER        | SUPPLIER PART NUMBER OR MODEL NUMBER | WEIGHT   |
|------------------|-------------|----------------|-------------------------|--------------|-------------------------|--------------|-----------------|--------------------------------------|----------|
| D5479-1          | DOOR PROP   | 152/6.0        | 381/15.0                | 50/10        | 10 mm NYLON BALL SOCKET | CARBON STEEL | LS TECHNOLOGIES | B8-154-382-050N                      | 0.48 lbs |

## **D5479-X DOOR PROP**

- NOTES:
- 1) MATERIAL: AS PER TABLE
  - 2) FINISH: N/A
  - 3) TOLERANCES: N/A
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
  - 7) WEIGHT: AS PER TABLE

RELEASED  
2017 MAY 24  
ECN 17-541

|                                                                                                                                                                                                                                             |             |                                        |  |     |              |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------|--|-----|--------------|
| A                                                                                                                                                                                                                                           |             | NEW ISSUE (PAR18-003)                  |  | JMH | 16.12.12     |
| REV.                                                                                                                                                                                                                                        | DESCRIPTION |                                        |  | BY  | DATE         |
| DESIGN                                                                                                                                                                                                                                      | JMH         | DART AEROSPACE LTD                     |  |     |              |
| DRAWN                                                                                                                                                                                                                                       | JMH         | HAWKESBURY, ONTARIO, CANADA            |  |     |              |
| CHECKED                                                                                                                                                                                                                                     | AJS         | DRAWING NO.                            |  |     | REV. A       |
| MFG. APPR.                                                                                                                                                                                                                                  | DD          | D5479                                  |  |     | SHEET 1 OF 1 |
| APPROVED                                                                                                                                                                                                                                    | WM          | TITLE                                  |  |     | SCALE        |
| DE APPR.                                                                                                                                                                                                                                    | DS          | DOOR PROP                              |  |     | NTS          |
| DATE                                                                                                                                                                                                                                        | 16.12.12    | COPYRIGHT © 2012 BY DART AEROSPACE LTD |  |     |              |
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039604**

**Supplier:** LST001-VC  
LS Technologies Inc.  
1634 Saskatchewan Ave.  
Saskatoon  
SK  
S7K 1P6 Canada  
Phone: 306 683 5000  
Fax: 306 683 6403

**PO No:** PO039604

**PO Date:** 4/13/18

**Due Date:** 4/20/18

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
APR 13 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

## **Items**

| Line Item           | Part            | Supplier Part No | Item No | Description                                                | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)      | Extended Price  |
|---------------------|-----------------|------------------|---------|------------------------------------------------------------|--------|----------|----------------|-------------------|---------|-----------------------|-----------------|
| 1                   | B8-154-382-050N |                  |         | Gas Spring D5479-1<br>As Per Dwg D5479 Rev. A<br>WO 176016 | Firmed | 4/20/18  | 12 pcs         | 0 pcs<br>12X      | 12 pcs  | \$38.90/pcs<br>414.42 | \$466.80        |
| <b>Grand Total:</b> |                 |                  |         |                                                            |        |          |                |                   |         |                       | <b>\$466.80</b> |

## **Order Notes**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### **Procurement Quality Clauses**

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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LS Technologies Inc

1634 Saskatchewan Ave,  
Saskatoon, SK S7K 1P6  
Ph: (306) 683-5000 Fax: (306) 683-6403

DAS  
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9-89

MAY 17 2018

## **Certificate of Compliance**

April 17, 2018

This is to certify that the parts listed below meets specifications as required by your order.

**12 Units: D5479-1 #176016 Gas Spring ( B8-154-382-050N )**

**Country of Manufacture: Canada**  
**Date of Manufacture: April. 2018**  
**This product is ROHS compliant.**

**Purchase Order # 039604**  
**Invoice # 18263**

L S Technologies Inc Canada

A blue ink signature of Nolan Fehr, written over a horizontal line.

Nolan Fehr  
President